



M.A RAJA & SONS PVT LTD.
HDPE ABA FILM EXTRUSION MACHINE



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TO BE THE BEST
PLASTIC MACHINERY MANUFACTURER

M.A RAJA & SONS PVT LTD.

TECHNICAL PARAMETERS

MODEL	R-ABA 50
Material suitable	HDPE / LDPE
Max film width (mm)	900
Film thickness (mm)	0.001-0.100
Screw diameter	50 50mm
Screw L/D	1:30
Screw and barrel material	38CrMOALA(BIMATERILIC)
Die diameter (mm)	HDPE 90mm
Air ring diameter (mm)	HDPE 130mm
Heating control zone	8
Barrel heating control zone	3
Die heating control zone	2
Main motor power (HP)	15HP 15HP
Take-up roller (mm)	960
Take up motor power (HP)	2HP+2HP
Take-up speed (M/min)	10-100
Max output (KG/h)	30-70KG/h
Machine weight (KG)	5000kg
Rewinder type	Single with auto tenssion control
Colling blower	4HP